

ABD/RANGAPUR/DISTILLERY/MOEF & CC/2026-27/02

1st June 2026

To

The Ministry of Environment, Forest and Climate Change (MOEF & CC),
Regional Office (SEZ), 3rd Floor, Room No. 309, Aranya Bhawan, Opposite RBI
Saifabad, Hyderabad – 500004, Telangana, India

Dear Sir/Madam,

Sub : Submission of Environment Clearance compliance report of stipulated conditions in existing Environment Clearance No, EC23B2504TG5967335N dated 3.05.2025 for 192 KLPD , Environment Clearance No, EC23B022TG193689; dated 09.03.2023 for 180 KLPD and Transfer of Environment Clearance from Allied Blenders and Distillers Private Limited to Allied Blenders and Distillers Limited with online Proposal NO.SIA/TG/IND2/299381/2023 granted by SEIAA) at Survey No. 690/AA, 691/AA2, 692, Village - Rangapur, Mandal - Pebbair, District - Wanaparthy, State - Telangana, Pin Code – 509104 - Regarding.

Ref: 1) Environment Clearance vide Identification No. EC23B2504TG5967335N; File No. SIA/TG/IND2/438036/2023, dated 03.05.2025

2) Environment Clearance vide Identification No. EC23B022TG193689; File No. SIA/TG/IND2/403131/2022, dated 09.03.2023

3) Transfer of Environment Clearance from Allied Blenders and Distillers Private Limited to Allied Blenders and Distillers Limited with online Proposal No. SIA/TG/IND2/299381/2023 granted by SEIAA, Telangana on dated 02.05.2023

We are operating a Grain-based Distillery having capacity Existing Grain Based Distillery of 180 KLPD (180 KL x 365 days = 65,700 KLPA) and Proposed 12 KLPD (12 KL x 365 days = 4,380 KLPA) of Malt Spirit along with Existing 6.5 MW Power Plant [Capacity after expansion 192 KLPD (180 KLPD Grain based + 12 KLPD Malt Spirit) & 6.5 MW Power Plant] at Survey No.: 690/AA, 691/AA2, 692, Village - Rangapur, Mandal - Pebbair, District - Wanaparthy, State – Telangana. Pin Code - 509104 by M/s. Allied Blenders and Distillers Limited.

With reference to the subject matter, we are herewith submitting the Compliance Report of stipulated conditions in existing Environment Clearance vide Identification No. C23B2504TG5967335N; dated 03.05.2025 File No. SIA/TG/IND2/438036/2023 as ref. 1, Environment Clearance vide Identification No. EC23B022TG193689; dated 09.03.2023 File No. SIA/TG/IND2/403131/2022 as ref. 2 and Transfer of Environment Clearance from Allied Blenders and Distillers Private Limited to Allied Blenders and Distillers Limited with online Proposal No. SIA/TG/IND2/299381/2023 granted by SEIAA, Telangana on dated 02.05.2023 as per ref. 3 for the period of October ' 2025 to March'2026.

Kindly acknowledge the receipt of the same.

Thanking You.

**FOR M/S ALLIED BLENTERS AND DISTILLERS LIMITED
AUTHORISED SIGNATORY**



Sudhansu Sekhar Rout

Head Distillery

Encl: 1. All Reports.





परिवेश
PARIVESH
(CPC GREEN)

पर्यावरण, वन और जलवायु परिवर्तन मंत्रालय

Ministry of Environment, Forest and Climate Change



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View Half Yearly Compliance Report at Project Proponent

Proposal Details

Proposal No

SIA/TG/IND2/438036/2023

Category

Industrial Projects - 2

Name of Project

Existing Grain Based Distillery of 180 KLPD (180 KL x 365 days = 65,700 KLPA) and Proposed 12 KLPD (12 KL x 365 days = 4,380 KLPA) of Malt Spirit along with Existing 6.5 MW Power Plant [Capacity after expansion 192 KLPD (180 KLPD Grain based + 12 KLPD Malt Spirit) & 6.5 MW Power Plant] at Survey No.: 690/AA, 691/AA2, 692, Village - Rangapur, Mandal - Pebbair, District - Wanaparthi, State - Telangana, Pin Code - 509104 by M/s. Allied Blenders and Distillers Limited

Plot / Survey/ Khasra No.

Survey No. 690/AA, 691/AA2 & 692

Village(s)

RANGAPURAM

Sub-District(s)

Pebbair

State

TELANGANA

District

WANAPARTHY

MoEF File No**Name of the Entity/****Corporate Office**

ALLIED BLENDERS AND DISTILLERS LIMITED

Entity's PAN

*****EQUIRED

Entity Name as per PAN

ALLIED BLENDERS AND DISTILLERS LIMITED

Entity details mentioned above is correct ?

Agree

Covering Letter

Covering Letter

[Click to View](#)

Compliance Reporting Details

Reporting Year

2026

Reporting Period

01 Jun(01 Oct - 31 Mar)

Remark(if any)

Details of Production and Project Area

Date of Commencement of Project/Activity

Status of implementation of the projecty

0

	Project Area as per EC Granted(ha.)	Actual Project Area in Possession(ha.)
Private	012.141	012.141
Revenue Land	0	0
Forest	0	0
Others		
Total	12.141	12.141

Others Table

Sr.No.	Others Name	Area Granted	Actual Area	Action
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Land Documents

NA

Video

NA

Production Table

Sr.No.	Name of the Product	Units	As per EC Granted	As per CTO Granted	CTO ID	Valid Up To	Last Financial Year w.r.t. Reporting Year	Production during last financial year w.r.t. Reporting Year	Current Financial Year w.r.t. Reporting Year
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Conditions

Specific Conditions

Sr.No.	Condition Heading	Condition Details	Status of Compliance, Remarks / Reason and Supporting Documents	
1	Waste Management	Hazardous chemicals shall be stored in tanks, tank farms, drums, carboys etc. Flame arresters shall be provided on tank farm, and solvent transfer to be done through pumps.	PPs Submission	Agreed to Comply. Expansion project is under construction. Agreed to Comply 01-06-2026 Attachment:NA
2	Corporate Environmental Responsibility	The company shall comply with all the environmental protection measures and safeguards proposed in the documents submitted to the Ministry. All the recommendations made in the EIA/EMP in respect of environmental management, and risk mitigation measures relating to the project shall be Implemented.	PPs Submission	Agreed to Comply. Expansion project is under construction. Agreed to Comply 01-06-2026 Attachment:NA
3	Water Quality Monitoring And Preservation	The project proponent will treat and reuse the treated water within the factory and no waste or treated water shall be discharged outside the premises.	PPs Submission	Agreed to Comply. Expansion project is under construction. Agreed to Comply 01-06-2026 Attachment:NA
4	Land Reclamation	EC granted for a project on the basis of the submitted documents	PPs Submission	Complied. Nala conversion document was

		shall become invalid in case the actual land for the project site turns out to be different from the land considered at the time of appraisal of project. Conversion of land use (CLU) certificate shall be obtained before start of construction activities.		enclosed as Appendix 1 Complied 01-06-2026 Attachment: Click to View
5	Water Quality Monitoring And Preservation	NOC from the Concerned Local authority shall be obtained before start of the construction of plant and drawing of the surface water for the project activities, State Pollution Control Board / Pollution Control Committees shall not issue the Consent to Operate (CTO) under Air (Prevention and Control of Pollution) Act and Water (Prevention and Control of Pollution) Act till the project proponent shall obtain such permission. No ground water shall be used for the plant operations	PPs Submission	Agreed to Comply. No Ground water is used in process. We have Water drawl permission from Krishna River from Irrigation and CAD Dept, TS G.O. No. Ms. No. 40 dated 15.11.2022. Permission to Draw Water from Krishna River is attached as (Appendix No 2) Agreed to Comply 01-06-2026 Attachment: Click to View
6	Water Quality Monitoring And Preservation	Total freshwater requirement shall not exceed 2560 m3/day and it will be met from River Krishna. Existing permission for drawl of 2760 KLPD water from Krishna River is obtained.	PPs Submission	Complied. Annual Statement of water with drawl from Krishna River for the period of (1st April 2025 to 31st March 2026) Acknowledgement copy submitted to Executive Engineer. (Appendix 3) Complied 01-06-2026 Attachment: Click to View
7	Water Quality Monitoring And Preservation	No effluent shall be discharged outside the factory premises and zero discharge shall be adopted. No discharge shall be allowed into	PPs Submission	Agreed to Comply. Expansion project is under construction. Agreed to Comply

		water body under any circumstances. The Spent wash generated from the fermenter shall be sent to the Decanter followed by MEE. MEE concentrate sent to Dryer to get DDGS. The MEE concentrate shall be released in process. The Spent lees generated from the distillation unit shall be treated in an ETP		01-06-2026 Attachment:NA
8	Energy Preservation Measures	CO2 generated from the process shall be recovered as much as sold to authorized vendors.	PPs Submission	Agreed to Comply. Expansion project is under construction. Agreed to Comply 01-06-2026 Attachment:NA
9	Human Health Environment	Occupational health centre for surveillance of the workers health shall be set up. The health data shall be used in deploying the duties of the workers. All workers and employees shall be provided with required safety kitsmask for personal protection.	PPs Submission	Agreed to Comply. Expansion project is under construction. Agreed to Comply 01-06-2026 Attachment:NA
10	Human Health Environment	Training shall be imparted to all employees on safety and health aspects of chemicals handling. Safety and visual reality training shall be provided to employees.	PPs Submission	Agreed to Comply. Expansion project is under construction. Agreed to Comply 01-06-2026 Attachment:NA
11	Risk Mitigation And Disaster Management	The unit shall make the arrangement for protection of possible fire hazards during manufacturing process in material handling. Fire fighting system shall be as per the norms. PESO certificate shall be obtained wherever applicable.	PPs Submission	Agreed to Comply. Expansion project is under construction. Agreed to Comply 01-06-2026 Attachment:NA

12	Waste Management	The ETP sludge shall be used as manure for greenbelt development within plant premises.	PPs Submission	Agreed to Comply. Expansion project is under construction. Agreed to Comply 01-06-2026 Attachment:NA
13	Waste Management	The company shall undertake waste minimization measures as below: - a. Metering and control of quantities of active ingredients to minimize waste. b. Reuse of by-products from the process as raw materials or as raw material substitutes in other processes. c. Use of automated filling to minimize spillage. d. Use of Close Feed system into batch reactors. e. Venting equipment through vapour recovery system. f. Use of high pressure hoses for equipment cleaning etc. to reduce wastewater generation.	PPs Submission	Agreed to Comply. Expansion project is under construction. Agreed to Comply 01-06-2026 Attachment:NA
14	Greenbelt	The green belt of at least 5-10 m width shall be developed in nearly 33 percent of the total project area,mainly along the plant periphery. Selection of plant species shall be as per the CPCB guidelines in consultation with the State Forest Department. Records of tree canopy shall be monitored through remote sensing map.	PPs Submission	Agreed to Comply. Expansion project is under construction.We have developed 36.03 percent of green belt with Existing plantation of 7,952 Agreed to Comply 01-06-2026 Attachment: Click to View

15	Corporate Environmental Responsibility	As per the Ministrys OM dated 30.09.2020 superseding the OM dated 01.05.2018 regarding the Corporate Environmental Responsibility and as per the action plan proposed by the project proponent to address the socio-economic and environmental issues in the study area the project proponent as committed, shall provide education funds in technical training centers support in nearby villages schools, support in health care facilities drinking water supply and funds for miscellaneous activities like solar street lights battery, solar panel etc in the nearby villages. The action plan shall to be completed within time as proposed.	PPs Submission	Agreed to Comply. Expansion project is under construction. Agreed to Comply 01-06-2026 Attachment:NA
16	Human Health Environment	There shall be adequate space inside the plant premises earmarked for parking of vehicles for raw materials and finished products, and no parking to be allowed outside on public places.	PPs Submission	Agreed to Comply. Expansion project is under construction. Agreed to Comply 01-06-2026 Attachment:NA
17	Human Health Environment	Storage of raw materials shall be either in silos or in covered areas to prevent dust pollution and other fugitive emissions. All stockpiles should be constructed over impervious soil and garland drains with catch pits to trap runoff material shall be provided. Biomass shall be stored in covered sheds and wind breaking walls/curtains shall be provided around biomass storage area to prevent its suspension during high wind speed. All	PPs Submission	Agreed to Comply. Expansion project is under construction. Agreed to Comply 01-06-2026 Attachment:NA

		Internal roads shall be paved. Industrial vacuum cleaner shall be provided to sweep the internal roads. The Air Pollution Control System shall be interlocked with process plant/machinery for shutdown in case of operational failure of Air Pollution Control Equipment.		
18	Air Quality Monitoring And Preservation	Continuous online (24x7) monitoring system for stack emissions shall be installed for measurement of flue gas discharge and the pollutants concentration, and the data to be transmitted to the CPCB and SPCB server. For online continuous monitoring of effluent, the unit shall install web camera with night vision capability and flow meters in the channel/drain carrying effluent within the premises.	PPs Submission	Complied. Complied 01-06-2026 Attachment: Click to View
19	Statutory Compliance	A separate Environmental Management Cell (having qualified person with Environmental Science/Environmental Engineering/specialization in the project area) equipped with full-pledged laboratory facilities shall be set up to carry out the Environmental Management and Monitoring functions.	PPs Submission	Complied. Complied 01-06-2026 Attachment: Click to View
20	Waste Management	PP shall sensitize and create awareness among the people working within the project area as well as its surrounding area on the ban of Single Use Plastic in order to ensure the compliance of Notification published by MOEFCC on 12th August, 2021. A report along with	PPs Submission	Agree to Complied. We are creating awareness by training and visual displays for ban of single use plastic within and among the surrounding people during the project

		photographs on the measures taken shall also be included in the six-monthly compliance report being submitted to concerned authority.		commissioning, and the report along with photograph on the measures taken will be submit to the concern Authority Agreed to Comply 01-06-2026 Attachment:NA
21	Statutory Compliance	As per G.O.Ms. No.8, dt: 08.02.2018, the SEIAA, Telangana shall monitor compliance of the stipulated conditions through the Telangana Pollution Control Board.	PPs Submission	Noted. Being Complied 01-06-2026 Attachment:NA

General Conditions

Sr.No.	Condition Heading	Condition Details	Status of Compliance,Remarks / Reason and Supporting Documents
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1	Statutory Compliance	No further expansion or modifications in the plant, other than mentioned in the EIA Notification, 2006 and its amendments, shall be carried out without prior approval of the Ministry of Environment, Forest and Climate Change/SEIAA, as applicable. In case of deviations or alterations in the project proposal from those submitted to this Ministry for clearance, a fresh reference shall be made to the Ministry/SEIAA, as applicable, to assess the adequacy of conditions imposed and to add additional environmental protection measures required, if any.	PPs Submission	Noted. Being Complied 01-06-2026 Attachment:NA
2	Energy Preservation Measures	The energy source for lighting purpose shall be preferably LED based, or advanced having preference in energy conservation and environment betterment.	PPs Submission	Agreed to Comply. Expansion project is under construction Agreed to Comply 01-06-2026 Attachment:NA
3	Noise Monitoring & Prevention	The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels shall conform to the standards prescribed under the Environment (Protection) Act, 1986 Rules, 1989 viz. 75 dBA	PPs Submission	Agreed to Comply. Expansion project is under construction. Agreed to Comply 01-06-2026 Attachment:NA

		(day time) and 70 dBA (night time).		
4	Corporate Environmental Responsibility	The company shall undertake all relevant measures for improving the socio-economic conditions of the surrounding area. CER activities shall be undertaken by involving local villages and administration and shall be implemented. The company shall undertake eco-developmental measures including community welfare measures in the project area for the overall improvement of the environment.	PPs Submission	Agreed to Comply. Expansion project is under construction Agreed to Comply 01-06-2026 Attachment:NA
5	Corporate Environmental Responsibility	The company shall earmark sufficient funds towards capital cost and recurring cost per annum to implement the conditions stipulated by the Ministry of Environment, Forest and Climate Change as well as the State Government along with the implementation schedule for all the conditions stipulated herein. The funds so earmarked for environment management/ pollution control measures shall not be diverted for any other purpose.	PPs Submission	Agreed to Comply. Expansion project is under construction. Agreed to Comply 01-06-2026 Attachment:NA
6	Statutory Compliance	A copy of the clearance letter shall be sent by the project proponent to concerned Panchayat, ZillaParishad/Municipal Corporation, Urban local Body and the	PPs Submission	Complied. Complied 01-06-2026 Attachment: Click to View

		local NGO, if any, from whom suggestions/ representations, if any, were received while processing the proposal.		
7	Statutory Compliance	The project proponent shall also submit six monthly reports on the status of compliance of the stipulated Environmental Clearance conditions including results of monitored data (both in hard copies as well as by e-mail) to the respective Regional Office of MoEF and CC, the respective Zonal Office of CPCB and SPCB. A copy of Environmental Clearance and six-monthly compliance status report shall be posted on the website of the company.	PPs Submission	Noted. Being Complied 01-06-2026 Attachment:NA
8	Statutory Compliance	The environmental statement for each financial year ending 31st March in Form V as is mandated shall be submitted to the concerned State Pollution Control board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of environmental clearance conditions and shall also be sent to the respective Regional Offices of MoEF and CC by e-mail.	PPs Submission	Complied We have submitted the Environmental Statement (Form-V) report of financial year 2024-25 on dated 19.09.2025 to the concerned authorities, vide letter no. ABD/Rangapur/TGPCB/2024-25/32 on dated 19.09.2025. Form V Appendix 11 including results of monitored data report are uploaded in company website. Below are URL for the same. https://www.abdindia.com/investor-relations/environmental-compliance/ Complied 01-06-2026 Attachment:NA

9	Statutory Compliance	The project proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB/Committee and may also be seen at Website of the Ministry and at https://parivesh.nic.in/ . This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same shall be forwarded to the concerned Regional Office of the Ministry.	PPs Submission	Complied. Advertisement copies in local newspapers are attached as Appendix - 5 Complied 01-06-2026 Attachment: Click to View
10	Statutory Compliance	The project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of start of the project.	PPs Submission	Noted. Being Complied 01-06-2026 Attachment:NA
11	Statutory Compliance	This Environmental clearance is granted subject to final outcome of Hon ble Supreme Court of India, Honble High Court, Hon ble NGT and any other Court of Law, if any, as may be applicable to this project.	PPs Submission	Noted. Being Complied 01-06-2026 Attachment:NA

12	Statutory Compliance	The proponent shall comply with Plastic Waste Management Rules, 2016 and also comply with MoEF and CC Notification No: G.S.R. 571 (E), dated: 12.08.2021 which mandated banning of usage of identified Single Use Plastic items with effect from 01.07.2022.	PPs Submission	Noted Being Complied 01-06-2026 Attachment:NA
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Document uploaded by the PP

Last Site Visit Report (if available)[Click to View](#)**Last Site Visit Report Date (if available)**

08-01-2025

Additional Attachment (if any)

NA

Additional Remarks (if any)

EC condition compliance for Existing Grain Based Distillery of 180 KLPD 180 KL x 365 days 65700 KLPA and Proposed 12 KLPD 12 KL x 365 days 4380 KLPA of Malt Spirit along with Existing 6.5 MW Power Plant Capacity after expansion 192 KLPD 180 KLPD Grain based and 12 KLPD Malt Spirit and 6.5 MW Power Plant at Survey No. 690/AA, 691/AA2, 692, Village Rangapur, Mandal Pebbair District Wanaparthy, State Telangana Pin Code 509104 by M/s. Allied Blenders and Distillers Limited

- ☒ I 'ALLIED BLENDERS AND DISTILLERS LIMITED' hereby give undertaking that the data and information given in the filed compliance and enclosures are true to be best of my knowledge and belief and I am aware that if any part of the data and information found to be false or misleading at any stage, the clearance given to the project will be revoked at our risk and cost. In addition to above, I hereby give undertaking that no activity such as change in project layout, construction, expansion, etc. has been taken up without due approval.

Cover Letter From RO/SRO

Cover Letter From RO/SRO[Back](#)